

## The Repair Professionals with Multi-Channel Flexibility!

### Energy Savings & Environmental Protection

- Low running costs with flexible use of tools & process controlled, stable working temperatures
- Energy efficient repair processes with longer tip & nozzle lifetime
- Stand-by mode for desoldering tool
- Energy saving desoldering

### Low Investment Costs

- Cost effective soldering process with Automatic tool recognition guarantees safe & simultaneous operation of up to 3 tools
- Fully integrated multi-channel unit saves investment costs & workbench space



WR 3M



WR 2M



### Flexible Solution for All Soldering & Desoldering Applications

- One power unit for all rework applications: compact, multi-channel unit more cost effective compared to single units
- High flexibility with various connectable tools: Soldering and desoldering irons, hot air irons, preheating plates, wire strippers and solder baths



### Safe Soldering & Desoldering Operations

- ESD safe in accordance with all industrial & military standards worldwide



# Rework – Soldering, Desoldering and Hot Air



## WR 3M

■ max. power supply 360 W



### Active Tip



WMPRP  
RT Soldering tips



WMRT  
RTW Tips

### Power-Response



WMP  
NT Soldering tips



WP 65  
XNT Soldering tips



WP 120  
XT Soldering tips



WP 200  
XHT Soldering tips

### Standard-Line



LR 21  
LT Soldering tips



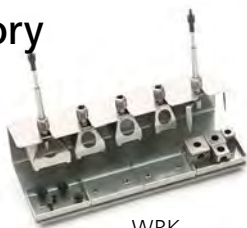
WTA 50  
WTA Tips

### Accessory



WVP

### Accessory



WRK

### Silver-Line



WP 80  
LT Soldering tips



WSP 150  
LHT Soldering tips



MPR 80  
LT Soldering tips



## WR 2

■ max.power supply 250 W

## Desoldering Iron



DXV 80  
DX Nozzles



DSX 80  
DX Nozzles



DSX 120  
XDS Nozzles

## FE-Soldering Iron



FE 75  
LT Soldering tips



FE 80  
HT Soldering tips

## Hot Air Iron



HAP 200  
Hot air nozzles



HAP 1  
Hot air nozzles

## Preheating Plate



WHP 80

## Stripping Tool



WST 82

## Solder Bath



WSB 80



WSB 150

# Rework – Soldering, Desoldering and Hot Air



- One station meets the requirements of a rework workplace
- Unique connecting compatibility of all tools
- 3 respectively 2 independent tool channels with automatic tool recognition guarantee the simultaneous operation of 2 to 3 soldering tools.
- Tools are permanently ready for use



## Technical Data



**WR 3M**



**WR 2**

Dimension L x B x H	273 x 235 x 102 mm	
Weight:	ca. 6,7 kg	
Channels	3	2
Net supply	230 V	230 V
Power supply	400 W	300 W
Protection class	1 Power unit, 3 Soldering irons	
Fuse	T500 mA (230 V / 50/60 Hz)	
Fuse: overcurrent release	2 A	1,6 A
Temperature control of channels	Soldering- and desoldering irons continuously 50°C - 550°C (150°F - 999°F) Temperature control range depends on tool Soldering iron WP 80 / WP 120: 50°C - 450°C (150°F - 850°F) Soldering iron WP 200 / WSP 150: 50°C - 550°C (150°F - 950°F) Soldering iron WMRT / WMRP (only WR 3M): 100°C - 450°C (200°F - 850°F) Desoldering iron DSX 80 / DXV 80: 50°C - 450°C (150°F - 850°F) Desoldering iron DSX 120: 50°C - 450°C (150°F - 850°C) Hot air irons HAP 200 (only WR 3M) / HAP 1: 50°C - 550°C (150°F - 950°C)	
Temperature accuracy	± 9°C	
Temperature stability	± 2°C	
Bleeder	Soldering tip (Tip to ground) IPC-J-001 conform	
Bleeder voltage	Soldering tip (Tip to ground) IPC-J-001 conform	
Pump	(periodic duty 30/30 s)	
Max. vacuum	0,7 bar	
Max. delivery rate	max. 18 l/min	max. 18 l/min
Hot Air	max. 15 l/min	max. 10 l/min
Display	LCD	
Temperature control	Buttons	
ESD safe	yes	yes
Equipotential bonding	Via 3.5 mm pawl socket at the back of device (hard grounded normal state)	
USB interface	yes	no
Order-no.	T005 33 666 99	T005 33 776 99

# Rework – Soldering, Desoldering and Hot Air

## WR 3000M Set

- Power unit, 3 channels with soldering iron WP 80, desoldering iron DSX 80 and hot air iron HAP 200
- Large allround set for all repair jobs
- Desoldering iron DSX 80 for horizontal applications



Order-no.	Model	Description
T005 33 686 99	WR 3000M Set	Rework station, 3 channels WR 3M

Scope of supply:

1	T005 33 666 99	WR 3M	Power unit, 360 W
2	T005 29 180 99	WP 80	Soldering iron, 80 W with Silver-Line Technology
3	T005 44 405 99	LT B	Standard tip LT B, Chisel 2,4 x 0,8 mm
4	T005 15 161 99	WDH 10T	Safety rest with Stop & Go function and dry cleaner
5	T005 13 190 99	DSX 80	Desoldering iron, 80 W
6	T005 13 150 00	DX 113HM	Nozzle
7	T005 15 152 99	WDH 30	Safety rest for DSX 80 with dry cleaner
8	T005 27 116 99	HAP 200	Hot air iron, 200 W
9	T005 15 152 99	WDH 30	Safety rest for hot air iron HAP 200 with dry cleaner
10	T005 29 184 99	WVP	Vacuum pick-up Software

- LT Soldering tip series page 177-180
- Hot air nozzles page 198-204
- DX Nozzle page 194

## WR 3000M Set for vertical applications

- Power unit, 3 channels with soldering iron WP 80, desoldering iron DXV 80 and hot air iron HAP 200.
- Desoldering iron DXV 80 for vertical applications



Order-no.	Model	Description
T005 33 683 99	WR 3000M Set	Rework station, 3 channels WR 3M

Scope of supply:

1	T005 33 666 99	WR 3M	Power unit, 360 W
2	T005 29 180 99	WP 80	Soldering iron, 80 W with Silver-Line Technology
3	T005 44 405 99	LT B	Standard tip, Chisel 2,4 x 0,8 mm
4	T005 15 161 99	WDH 10T	Safety rest with Stop & Go functions for WP 80
5	T005 13 180 99	DXV 80	Inline desoldering iron, 80 W
6	T005 15 153 99	WDH 40	Safety rest for desoldering iron DXV 80
7	T005 27 116 99	HAP 200	Hot Air Iron, 200 W
8	T005 15 152 99	WDH 30	Safety rest for hot air irons HAP 200
9	T005 29 184 99	WVP	Vacuum pick-up
10	T005 13 150 00	DX 113HM	Desoldering tip Software

- LT Soldering tip series page 177-180
- Hot air nozzles page 198-204
- DX Nozzle page 194

## WR 3000MER

- Power unit, 3 channels with soldering iron WP 120, desoldering iron DSX 120 and hot air iron HAP 200
- Large allround set for all repair jobs
- Desoldering iron DSX 120 for horizontal applications



LT Soldering tip series  
page 172-173  
Hot air nozzles  
page 198-204  
XDX Nozzle  
page 197

Order-no.	Model	Description
T005 33 688 11	WR 3000MER Set	Rework station, 3 channels WR 3M

Scope of supply:

1	T005 33 666 99	WR 3M	Power unit, 360 W
2	T005 29 193 99	WP 120	Soldering iron, 120 W, 24 V with Power-Response Technology
3	T005 44 704 99	XT B	Standard tip XT B, chisel 2,4 x 08 mm
4	T005 15 121 99	WDH 10	Safety rest with Stop & and dry cleaner
5	T005 13 198 99	DSX 120	Desoldering iron, 120 W, 24 V
6	T005 15 152 99	WDH 30	Safety rest with dry cleaner
7	T005 27 116 99	HAP 200	Hot air iron, 200 W
8	T005 15 152 99	WDH 30	Safety rest with dry cleaner
9	T005 87 658 01	PDN	Pliers Desoldering Nozzle



## Accessories for both WR 3000M sets

Order-no.	Description
T005 87 388 50	Adapter for foot switch
T005 13 120 99	1 step foot switch
T005 29 184 99	WVP Vacuum pick-up
T005 87 658 01	PDN Pliers Desoldering Nozzle



## HAP 200 Set

- Temperature range from 50°C – 550°
- Hot air flow adjustable
- Activation of hot air flow via finger switch
- For WR 3M only



Nozzles  
page 198-204

Order-no.	Model	Description
<b>T005 27 117 99</b>	<b>HAP 200 Set</b>	<b>Hot air iron set 200 W, 24 V</b>

Scope of supply:

1	T005 27 116 99	HAP 200	Hot air iron 200 W / 24 V with hot air nozzle R 06 round Ø 3,0 mm
2	T005 15 152 99	WDH 30	Safety rest
3	T005 87 278 21	R 04	Hot air nozzle round Ø 1,2 mm
	T005 87 617 28		Adapter M6 for HAP 200
	T005 87 278 22	R 06	Hot air nozzle round Ø 3,0 mm

## WR 2002 Set

- Power unit, 2 channels with soldering iron WP 80, desoldering iron DSX 80
- Small repair set for all rework applications
- Simultaneous operation of hot air and desoldering iron is not possible.



DX Nozzles  
page 194  
LT Soldering  
tip series  
page 177-180



	Order-no.	Model	Description
	<b>T005 33 806 99</b>	<b>WR 2002 Set</b>	<b>Rework station, 2 channels WR 2</b>
Scope of supply:			
1	T005 33 776 99	WR 2	Power unit
2	T005 29 180 99	WP 80	Soldering iron 80 W with Silver-Line Technology
3	T005 44 405 99	LT B	Standard tip LT B, Chisel 2,4 x 0,8 mm
4	T005 15 121 99	WDH 10	Safety rest with dry cleaner
5	T005 13 150 00	DX 113 HM	Nozzle inner-Ø 1,2 mm
6	T005 13 190 99	DSX 80	Desoldering iron 80 W / 24 V
7	T005 15 152 99	WDH 30	Safety rest with dry cleaner
			Power cable
			Equipotential bonding connector